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## 57I Mercruiser Engine Owners Manual

MerCruiser together with Cummins produces diesel engines under the Cummins MerCruiser Diesel (CMD) brand. Diesel engines can also be used with turntables (Sterndrives), as well as in the tails (Inboards). The company produces the widest range of tilt-and-turn speakers in the industry, with models designed for all kinds of boats, from sports to pleasure and racing. Whether it is the Alpha and ...

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↑ NOTE: This engine had an aluminum block with cast in iron cylinder sleeves and was created by MerCruiser and cast like Mercury outboard engines. The cast iron cylinder head was from Ford's 460ci V8. The engine suffered from frequent head gasket failures primarily due to the lower head bolt tightening torque allowed by the threads in the aluminum block.

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